#### FITTING INSTRUCTION

ISO   PN     Left directional lights   2	Clamp mark in acc. with		Cables joining	
2 + Rear fog lights 3 31 Ground 4 R Right directional lights 5 58R Right side parking lights 6 54 Stoplights 7 58L Left side parking lights  • till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  9 17 18 B  15 A 15	ISO	PN	, ,	
2 + Rear fog lights 3 31 Ground 4 R Right directional lights 5 58R Right side parking lights 6 54 Stoplights 7 58L Left side parking lights  • till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  9 19 17 18 B  15 A 15 B 1		L	Left directional lights	
3 31 Ground 4 R Right directional lights 5 58R Right side parking lights 6 54 Stoplights 7 58L Left side parking lights  • till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  19 17 18 B B 15 15 15 15 15 15 15 15 15 15 15 15 15	2	+	Rear fog lights	5
5 58R Right side parking lights 6 54 Stoplights 7 58L Left side parking lights  • till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  19 17 18 B B 15 15 15	3	31		
5 58R Right side parking lights 6 54 Stoplights 7 58L Left side parking lights  • till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  19 17 18 B A	4	R	Right directional lights	
• till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10	5	58R		
• till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  19 17 18 B A 15	6			
• till 02.1999 bolt M12x35 in factory thread • after 03.1999 bolt M10x35 and Caget nut M10  19 17 18 B A 15	7	58L	Left side parking lights	
$A / \bigcirc$		• afte	9 19 17 18	factory thread and Caget nut M10  1  A  1  1  1  1  1  1  1  1  1  1  1

This towbar is designed to assembly in following cars: **PEUGEOT 406, 4 doors,** produced since 1995 till 02.1999 and produced since 03.1999 till 2004, catalogue no. **F06** and is prepared to tow trailers max total weight **1700 kg** and max vertical load **80 kg**.

# From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

## The instruction of the assembly

1. Put caget nuts M10 into existing holes in chassis members on the left and right side of the car.

**NOTE!** In models produced after 03.1999 caget nuts put also in factory prapared holes (pos. B) in rear piece of the car.

- 2. Into prepared places fix side brackets (pos. 4 and 5, see drawing) with bolts from accessories.
- 3. Between brackets put main bar of the towbar (pos. 1) and through holes (pos. A and B) fix it with bolts M12x35mm (pos. 8).
- 4. Assemble the bumper.
- 5. Fix tow-ball (pos. 2) using bolts M12x75mm (pos. 7) from accessories.
- 6. Fix the socket plate (pos. 3) as shown on the drawing.
- 7. Tighten all bolts according to the torque shown in the table.
- 8. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 9. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8): **M 8** - 25 Nm **M 10** - 55 Nm **M 12** - 85 Nm **M 14** - 135 Nm

### **NOTE**

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

### Towbar accessories:

Pos. 1 Name: Main bar Quantity: 1	Pos. Name: Right bracket Ocanity. 1 Dim.: 434x177x115mm	Pos. Name: Nut 8 B Ouanity: 6 Dim.: M12	Pos. 15 Name: Ball cover avantity: 1
	Pos. Name: "Caget nut"  Gountity: 6  Dim.: M10 (19x50mm)	Pos. Name: Plain washer Quantity: 8 Dim.: Ø 13 mm	Pos. 16 Name: Bolt 8,8 B Quantity. 1 Dim.: M8x30mm
Pos. 2 Name: Tow ball ouantity: 1	Pos. Name: Bolt 8,8 B Quantity: 2 Dim.: M12x75mm	Pos. 12 Name: Plain washer Quantity: 6 Dim.: Ø 10,5 mm	Pos. 17 Name: Plain washer Quantity: 2
Pos. 3  Name: Socket plate quantity: 1	Pos. 8 Name: Bolt 8,8 B Ouanity. 6 Dim.: M12x35mm	Pos. Name: Spring washer Quantity: 8 Dim.: Ø 12,2 mm	Pos. 18 Name: Spring auantity: 1
4 Quantity: 1	Pos. Name: Bolt 8,8 B Quantitye 6 Dim.: M10x35mm	Pos. 14 Name: Spring washer Quantity: 6 Dim.: Ø 10,2 mm	Pos. Name: Nut 8 B  19 Juantity: 1  Dim.: M8



### PPUH AUTO-HAK S. J.

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# **Towing hitch (without electrical set)**

Class: A50-X Cat. no. **F06** 

Designed for:

Manufacturer: **PEUGEOT** 

Model: **406**Type: **4 doors** 

produced since 1995 till 02.1999 and produced since 03.1999 till 2004

Technical data: **D**-value: **9.16 kN** 

maximum trailer weight: 1700 kg maximum vertical cup load: 80 kg

Approval number acc. to regulations EKG/ONZ 55.01: E20-55R-01 0907

#### **Foreword**

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and must be installed only by qualified personnel. Any alteration or conversion to the towinh hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

D-value formula:

 $\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$